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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-616-015
Job Sheet 193416



Part No: D350-616-015

Job Qty: 1 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/15/19

Job Tracking No:

Due Date: 4/15/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV.F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/15/19	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S205707



Part: D350-616-015

Job No: 193416

Serial No/Batch: S205707

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 3, FAA STC SR00405NY 13/06/21, EASA ST

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					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120 QC 4	1 pcs	4/15/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
130 Packaging 3-1 - Stock - B4B	1 pcs	4/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	4/15/19	0.00 0.00		DC - 1 - B4B	
					DC - 2 - B4B	
140 QC 21 - FG	1 pcs	4/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

FLG 027

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5176517
D2348	Wearplate (Key Way) <i>mangus 4</i>	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5204481
D2353	Stiffener	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191323
D2364	Deck Plate Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192062
D2365	Wearplate Pip Pin	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5120806
D2369-1	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5100603
D2369-3	Locator Plate	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5120854
D4780-041	Fwd Cover Mounting Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191294
D5387-041	Aft Cover Mounting Bracket Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5191232
D5388-1	Stub Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192792
MS20426AD4-5	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5053770
MS20426AD4-6	Rivet	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5093088
MS20426AD5-7	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	532842
MS20426AD5-8	Rivet	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5136468
MS20601-AD4W2	Rivet	15 Ea (15 ea)	110-Packaging 1 - Pick Kit	5191303
MS20601-AD4W3	Rivet	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	516032
MS21042L3	Nut	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5204282
MS24693-C273	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5193600
MS24693-C48	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit	5128298
MS35207-263	Screw	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5135803
NAS1149D0363J	Washer	13 Ea (13 ea)	110-Packaging 1 - Pick Kit	5191331

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	1	22	0
	D2348	4	50	0
	D2353	1	5	0
	D2364	1	17	0
	D2365	2	39	0
	D2369-1	1	9	0
	D2369-3	1	9	0
	D4780-041	1	4	0
	D5387-041	1	6	0
	D5388-1	1	11	0
	MS20426AD4-5	25	278	0
	MS20426AD4-6	25	740	0
	MS20426AD5-7	6	731	0
	MS20426AD5-8	6	1,758	0
	MS20601-AD4W2	15	205	0
	MS20601-AD4W3	30	348	0
	MS21042L3	6	2,105	0
	MS24693-C273	6	259	0
	MS24693-C48	22	493	0
	MS35207-263	8	299	0
	NAS1149D0363J	13	1,561	0

Part Specifications

Specifications could not be found.

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QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SH1 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1). UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH 9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO. D350-616	REV. H
MFG. APPR.	N/A	SHEET 1 OF 13	
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
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